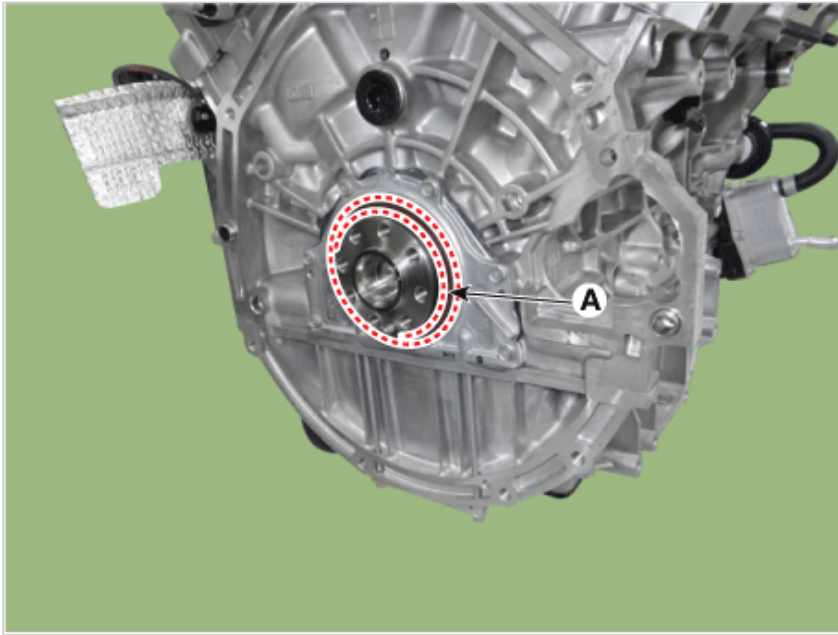




Removal

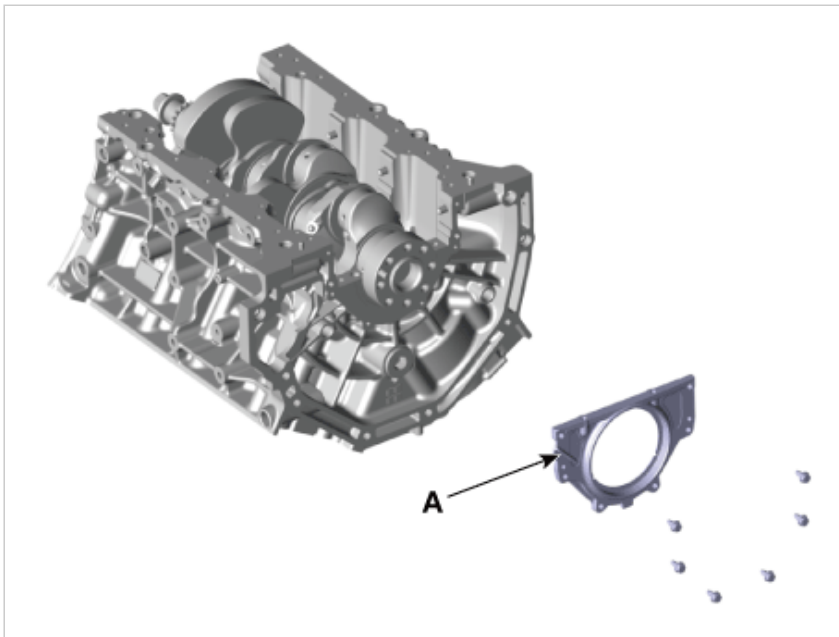
Rear Oil Seal

1. Remove the engine and transmission assembly.
(Refer to Engine and Transmission Assembly - "Engine and Transmission Assembly")
2. Remove the automatic transmission.
(Refer to Automatic Transmission System - "Automatic Transmission")
3. Remove the drive plate.
(Refer to Cylinder Block - "Drive Plate")
4. Remove the rear oil seal (A).



Rear Oil Seal Case

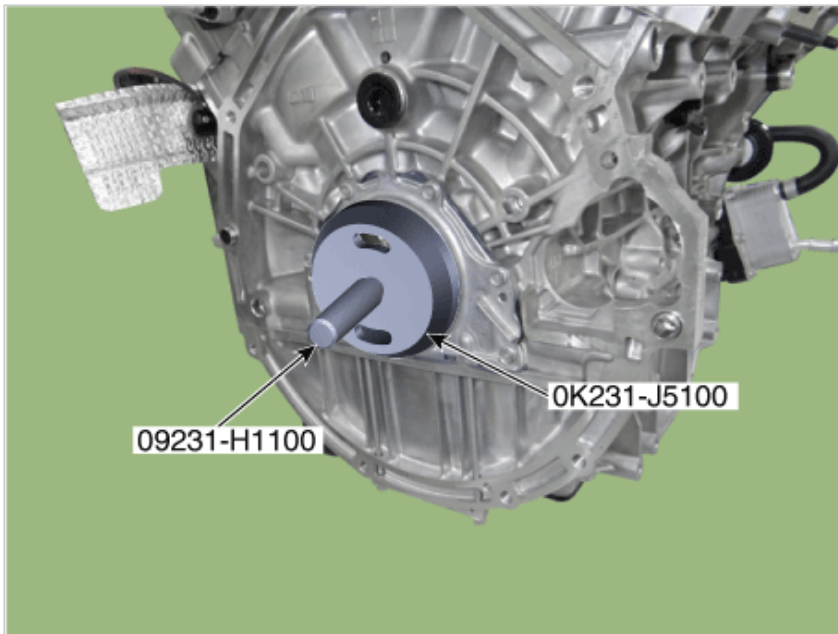
1. Remove the engine and transmission assembly.
(Refer to Engine and Transmission Assembly - "Engine and Transmission Assembly")
2. Remove the automatic transmission.
(Refer to Automatic Transmission System - "Automatic Transmission")
3. Remove the drive plate.
(Refer to Cylinder Block - "Drive Plate")
4. Remove the lower and upper oil pan.
(Refer to Lubrication System - "Oil Pan")
5. Remove the rear oil seal case (A).



Installation

Rear Oil Seal

1. Using the SST (0K231-J5100, 09231-H1100), install the new rear oil seal.



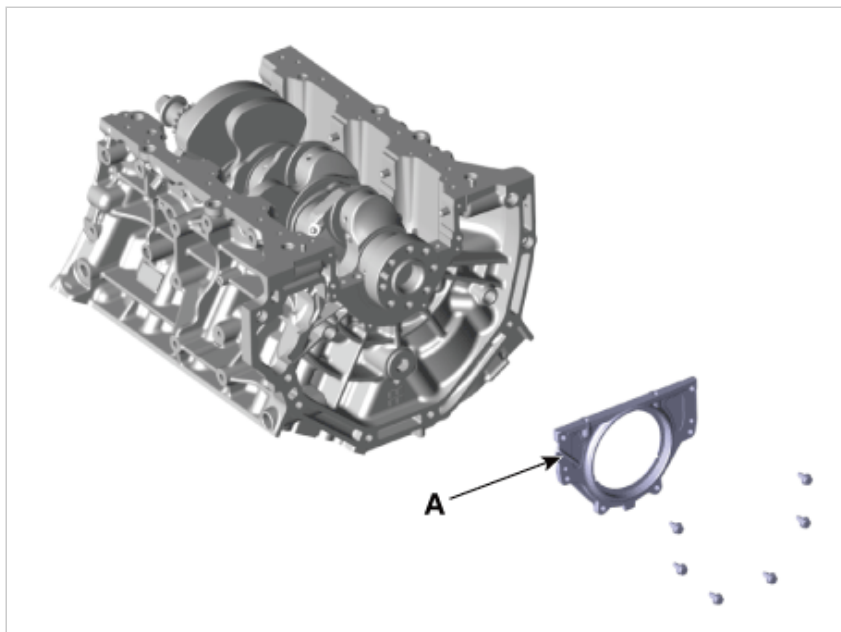
NOTICE

- Before assembling oil seal, the hardened sealant or hazardous material on the boundary area between cylinder block and upper oil pan must be removed.
- Apply engine oil to a new oil seal lip.
- Install the oil seal by pressing it into the correct direction and be careful not to damage it.

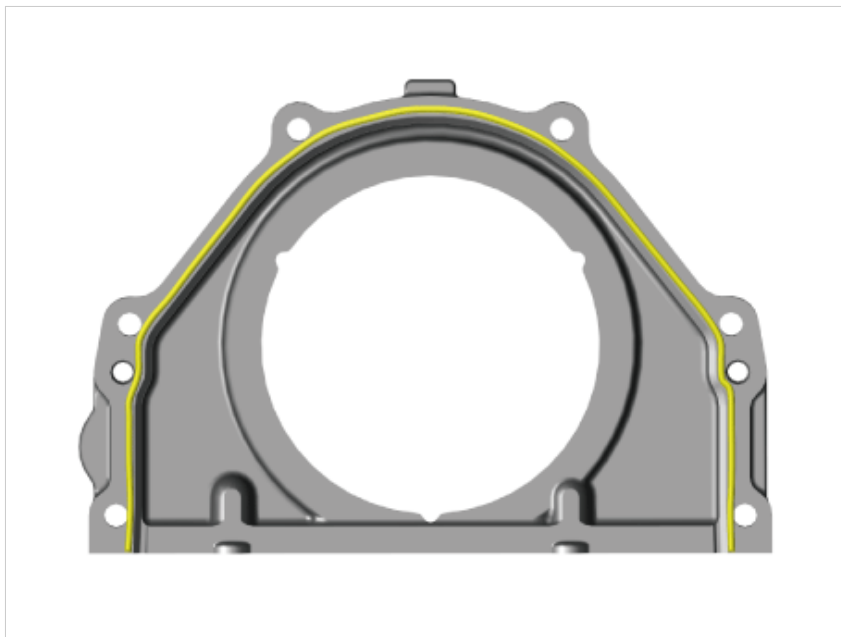
2. Install in the reverse order of removal.

Rear Oil Seal Case

1. Install the rear oil seal case (A).

**NOTICE**

- Clean the sealing face before assembling two parts.
- Remove harmful foreign materials on the sealing face before applying sealant
- Before assembling rear oil seal case, the liquid sealant TB1217H should be applied to the rear oil seal case.
- Assemble the parts within 5 minutes of applying sealant.
- Apply sealant to the inner threads of the bolt holes.



2. Install in the reverse order of removal.